

LOCTITE**LOCTITE**® **3463**™

January 2013

PRODUCT DESCRIPTION

LOCTITE® 3463™ provides the following product characteristics:

Technology	Epoxy
Chemical Type	Epoxy
Appearance (uncured)	Metallic black ^{LMS}
Components	Two components - requires mixing
Cure	Room temperature cure
Application	Bonding
Specific Benefit	<ul style="list-style-type: none"> • Cures under water and will adhere to most damp surfaces • Adheres to most types of clean surfaces • Cures in 10 minutes for fast repairs

LOCTITE® 3463™ is a versatile, dual component, easy to use, steel filled epoxy repair putty. It is applied like a putty and when cured it has a high compressive strength and good adhesion to most surfaces. This product stops leaks in pipes and tanks, fills oversized bolt holes, smoothes welds, and repairs non-structural defects in castings holes in tanks. This product is typically used in applications with an operating range of -30 °C to +121 °C.

NSF International

Certified to ANSI/NSF Standard 61 for use in commercial and residential potable water systems not exceeding 82° C.

TYPICAL PROPERTIES OF UNCURED MATERIAL

Coverage 45 cm² @ 6 mm thick per tube

TYPICAL CURING PERFORMANCE**Curing Properties**

Cure Time @ 25 °C, minutes 10
Working Time @ 25 °C, minutes 2.5 to 5.0^{LMS}

TYPICAL PROPERTIES OF CURED MATERIAL

Cured for 1 hour @ 25 °C

Physical Properties:

Shore Hardness, ISO 868, Durometer D >70^{LMS}
Tensile Strength, ISO 527-2 N/mm² 17.2
(psi) (2,500)

Adhesive Properties

Cured for 1 hour @ 25 °C

Lap Shear Strength, ISO 4587:

Steel (grit blasted) N/mm² ≥3.45^{LMS}
(psi) (≥500)

Aluminum (acid etched):

0.125 mm gap N/mm² 4.8
(psi) (700)

Compressive Shear Strength, ISO 10123:

Steel pins and collars N/mm² 83
(psi) (12,000)

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet (MSDS).

Directions for use:

1. **CAUTION:** Do not apply to surfaces above 66 °C.
2. Apply to clean and dry surface for best strength. LOCTITE® 3463™ can be applied to wet surfaces, but bond strength will be lower.
3. For maximum adhesion, clean and sand surface.
4. Use gloves; do not mix with bare hands.
5. Cut required amount of material from stick. Remove clear plastic wrapper from cut section.
6. To mix, first twist the material to produce a spiral pattern of resin and hardener. Next, knead material for 2-3 minutes or until a uniform color is achieved.
7. Firmly apply for patch, repair or bonding.
8. For a smooth finish, wet a cloth or finger with water and smooth.

Technical Tips for Working With Epoxies

Working time and cure depends on temperature and mass:

- The higher the temperature, the faster the cure.
- The larger the mass of material, the faster the cure.

To speed the cure of epoxies at low temperatures:

- Store epoxy at room temperature.
- Pre-heat repair surface until warm to the touch.

To slow the cure of epoxies at high temperatures:

- Mix epoxy in small masses to prevent rapid curing.
- Cool putty down.

TYPICAL PERFORMANCE OF CURED MATERIAL

Loctite Material Specification^{LMS}

LMS dated January 22, 2002. Test reports for each batch are available for the indicated properties. LMS test reports include selected QC test parameters considered appropriate to specifications for customer use. Additionally, comprehensive controls are in place to assure product quality and consistency. Special customer specification requirements may be coordinated through Henkel Quality.

Storage

Store product in the unopened container in a dry location. Material removed from containers may be contaminated during use. Do not return liquid to original container. Storage information may be indicated on the product container labeling.

Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties.

Henkel cannot assume responsibility for product which has been contaminated or stored under conditions other than those recommended. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 $\text{kV/mm} \times 25.4 = \text{V/mil}$
 $\text{mm} / 25.4 = \text{inches}$
 $\mu\text{m} / 25.4 = \text{mil}$
 $\text{N} \times 0.225 = \text{lb}$
 $\text{N/mm} \times 5.71 = \text{lb/in}$
 $\text{N/mm}^2 \times 145 = \text{psi}$
 $\text{MPa} \times 145 = \text{psi}$
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$
 $\text{mPa}\cdot\text{s} = \text{cP}$

Note

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Trademark usage

Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. ® denotes a trademark registered in the U.S. Patent and Trademark Office.

Reference 1.1

