# ΔΟΧΕΙΟ ΑΠΟΜΟΝΩΣΗΣ ΑΤΜΟΥ



ISO 9001

spirax /sarco

**TI-S12-03**CH Issue 5



# WS4 Water Seal Pot

### **Description**

To be used in conjunction with the DRV or DEP direct acting pressure control valves when process temperature exceeds the maximum operating temperature of the actuator.

For applications where there is rapid fluctuation of pressures or loads the WS4-3 is recommended.

#### Available types

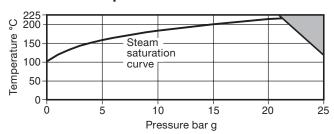
WS4 The WS4 is for normal applications up to a volume of 1 litre.

WS4-3 The WS4-3 has a larger 3 litre volume and is recommended where there is rapid fluctuation of pressure or load.

## Sizes and pipe connections

	Screwed	WS4	3/8" BSP Male BS 21
Inlet	Screwed	WS4-3	3/8" NPT Male
			1/2" BSP Male BS 21
	Butt weld	1104 0	½" NPT Male
		WS4	DN10
	Dutt Weld	WS4-3	DN15
Outlet	Screwed	1/8" BSP Female BS 21 with 8 mm compression fitting.	

# Pressure / temperature limits



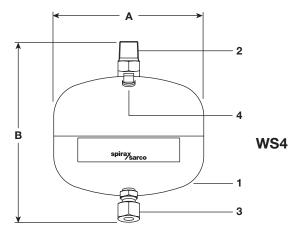
The product **must not** be used in this region.

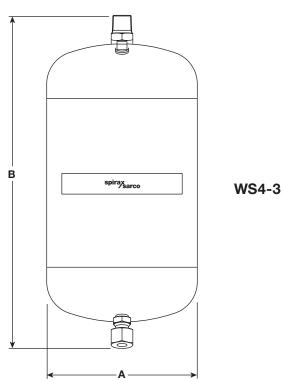
Body design conditions	PN25
Maximum design pressure	25 bar g @ 120°C
Maximum design temperature	225°C @ 21 bar g
Minimum design temperature	0°C
Maximum operating pressure for saturated steam service	21 bar g
Maximum operating temperature	225°C @ 21 bar g
Minimum operating temperature	0°C

**Note:** For lower operating temperatures consult Spirax Sarco Designed for a maximum cold hydraulic test pressure of 40 bar g **Note:** With internals fitted, test pressure must not exceed 25 bar g

## **Materials**

No.	Part	Material	Material				
1	Housing	Carbon steel	DIN 1614 St W24				
2	Connector	Steel					
3	Coupling	Steel zinc plated					
4	Plug	Steel					
5	Tube	Carbon steel	DIN 1629 St 52				





# Dimensions / weights (approximate) in mm and kg

27 1	57 1.6	
27 3	365 5.4	
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# Available spare Part No. 3 - Coupling

#### How to order

**Example:** 1 off Spirax Sarco % WS4 water seal pot having screwed BSP connections.

Local regulations may restrict the use of this product to below the conditions quoted.

In the interests of development and improvement of the product, we reserve the right to change the specification without notice.

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